



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

C45-19C
Job Sheet 175023



Part No: C45-19C

Job Qty: 2 ea

DAS
21
9-39

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/9/18

Created By: Logan David

Type: SOLD

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Large Fab-7		B2
100	Large Fab	2 pcs	4/7/18	4/7/18	0.00	20.00	Large Fab 8		B2
110	QC	2 pcs	4/7/18	4/7/18	0.00	0.00	QC9		CPL
120	QC	2 pcs	4/7/18	4/7/18	0.00	0.00	QC5		CPL
130	Powdercoat	2 pcs	4/9/18	4/9/18	0.00	1.00	Powdercoat6		BK 18-5-11
140	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC3		SB
150	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		SB
160	QC21-SA	2 Ea	4/9/18	4/9/18	0.00	0.00	QC21		SB

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C45. 2-
Descriptions: Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 8:30 OVEN TEMPERATURE: 320° FINISH TIME: 9:00

M 124 223

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	4 Ea (2 ea)	90-Start up Operation	
C45-18-5	Boss	4 Ea (2 ea)	90-Start up Operation	
C45-18-6	Bumper Bracket	2 Ea (1 ea)	90-Start up Operation	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120"	23 ft (11.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-18-1	4	4	0
	C45-18-5	4	16	0
	VO.120	2	9	0
		23	82	0



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Container No: S068228



Part: C45-19C

Job No: 175023

Serial No/Batch: S068228

Revision: 5

Inspector:

Plex 5/1/18 2:23 PM dart.larocque.eric